

ONECUT15	Width	Thickness (mm)	Coil weight (Kg)	Ø Outside	Ø Inside	Mandrel	Cutting accuracy	Nº straightening rolls	Speed
Model 6DM15	1000 1250 1500	0,5 - 1,5	6000	1400	470-520	Hydraulic	+/- 0.5 mm	2 + 5	0-15 M/min
Model 10DM15	1000 1250 1500	0,5 - 1,5	10000	1600	470-520	Hydraulic	+/- 0.5 mm	2 + 5	0-15 M/min
Model 15DM15	1000 1250 1500	0,5 - 1,5	15000	1600	470-520	Hydraulic	+/- 0.5 mm	2 + 5	0-15 M/min
ONECUT20	Width	Thickness (mm)	Coil weight (Kg)	Ø Outside	Ø Inside	Mandrel	Cutting accuracy	Nº straightening rolls	Speed
Model 6DM20	1000 1250 1500	0,5 - 2,0	6000	1400	470-520	Hydraulic	+/- 0.5 mm	2 + 7	0-20 M/min
Model 10DM20	1000 1250 1500	0,5 - 2,0	10000	1600	470-520	Hydraulic	+/- 0.5 mm	2 + 7	0-20 M/min
Model 15DM20	1000 1250 1500	0,5 - 2,0	15000	1600	470-520	Hydraulic	+/- 0.5 mm	2 + 7	0-20 M/min
ONECUT20 MAX	Width	Thickness (mm)	Coil weight (Kg)	Ø Outside	Ø Inside	Mandrel	Cutting accuracy	Nº straightening rolls	Speed
Model 6DMmax20	1000 1250 1500	0,5 - 2,0	6000	1400	470-520	Hydraulic	+/- 0.5 mm	2 + 9	0-20 M/min
Model 10DMmax20	1000 1250 1500	0,5 - 2,0	10000	1600	470-520	Hydraulic	+/- 0.5 mm	2 + 9	0-20 M/min
Model 15DMmax20	1000 1250 1500	0,5 - 2,0	15000	1600	470-520	Hydraulic	+/- 0.5 mm	2 + 9	0-20 M/min
ONECUT30	Width	Thickness (mm)	Coil weight (Kg)	Ø Outside	Ø Inside	Mandrel	Cutting accuracy	Nº straightening rolls	Speed
Model 10DM30	1000 1250 1500	0,5 - 3,0	10000	1600	470-520	Hydraulic	+/- 0.5 mm	2 + 7 + 2	0-15 M/min
Model 15DM30	1000 1250 1500	0,5 - 3,0	15000	1600	470-520	Hydraulic	+/- 0.5 mm	2 + 7 + 2	0-15 M/min
ONECUT40	Width	Thickness (mm)	Coil weight (Kg)	Ø Outside	Ø Inside	Mandrel	Cutting accuracy	Nº straightening rolls	Speed
Model 4DM40	750	0,5 - 4,0	4000	1400	470-520	Hydraulic	+/- 0.5 mm	2 + 7 + 2	0-15 M/min

Optional Equipment

Reference	Description
AFP	Plastic film application
BPHDM	Scrap rewinders
MIH	Hydraulic Strip-end input unit (recommended for ONECUT30 & ONECUT40)
MIN	Pneumatic Strip-end input unit(recommended for DM Model)
CAM	Set of adjunctive Title jaws up to 570-620 mm.

Notes

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ONE: CUT
CUT to LENGTH

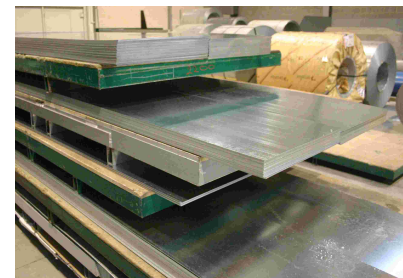
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The OneCut series are complete groups of machines for cutting metal and deformation from coils. Uncoil, straighten and cut the shape with absolute efficiency, avoiding manipulation, unnecessary costs and wastage of material.

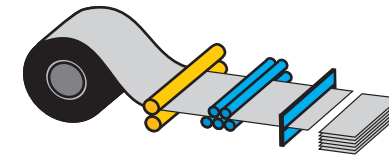
These are lines of work that do not require large areas and are highly productive.

Fully automated and programmable, with some adjustments necessarily manuals have a total reliability.

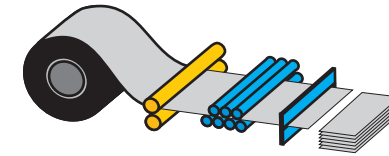


SOMETHINGS APLICCATIONS

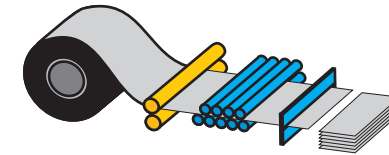
Metal closings
Metalic doors and blinds
Metalic prefabricators
Tows, caravans
Ducs, air channel
Industrial refrigerators
Cutting centers
Lifts
General sheets procesings



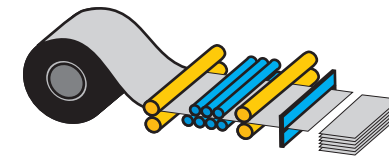
ONECUT15



ONECUT20



ONECUT20
MAX



ONECUT30
ONECUT40

LINE COMPOSITION

· Coil Car

For various tonnages
Machine built in high-strength steel soldier on design, with elevation by hydraulic cylinders and displacement motorized.

· Uncoiler

Built with welded steel frame on dimensioning of high strength, spindle cantilever, hydraulic expansion of the 4 tiles autocentrantes motorized rotation and controlled by variable speed, working loop.

· Controlls

Controls all the elements that make up the line. At the top are all buttons, selectors, the digital display and keyboard embedded electronic program

· Strip-end Input Unit

Table threading pneumatic or hydraulic.

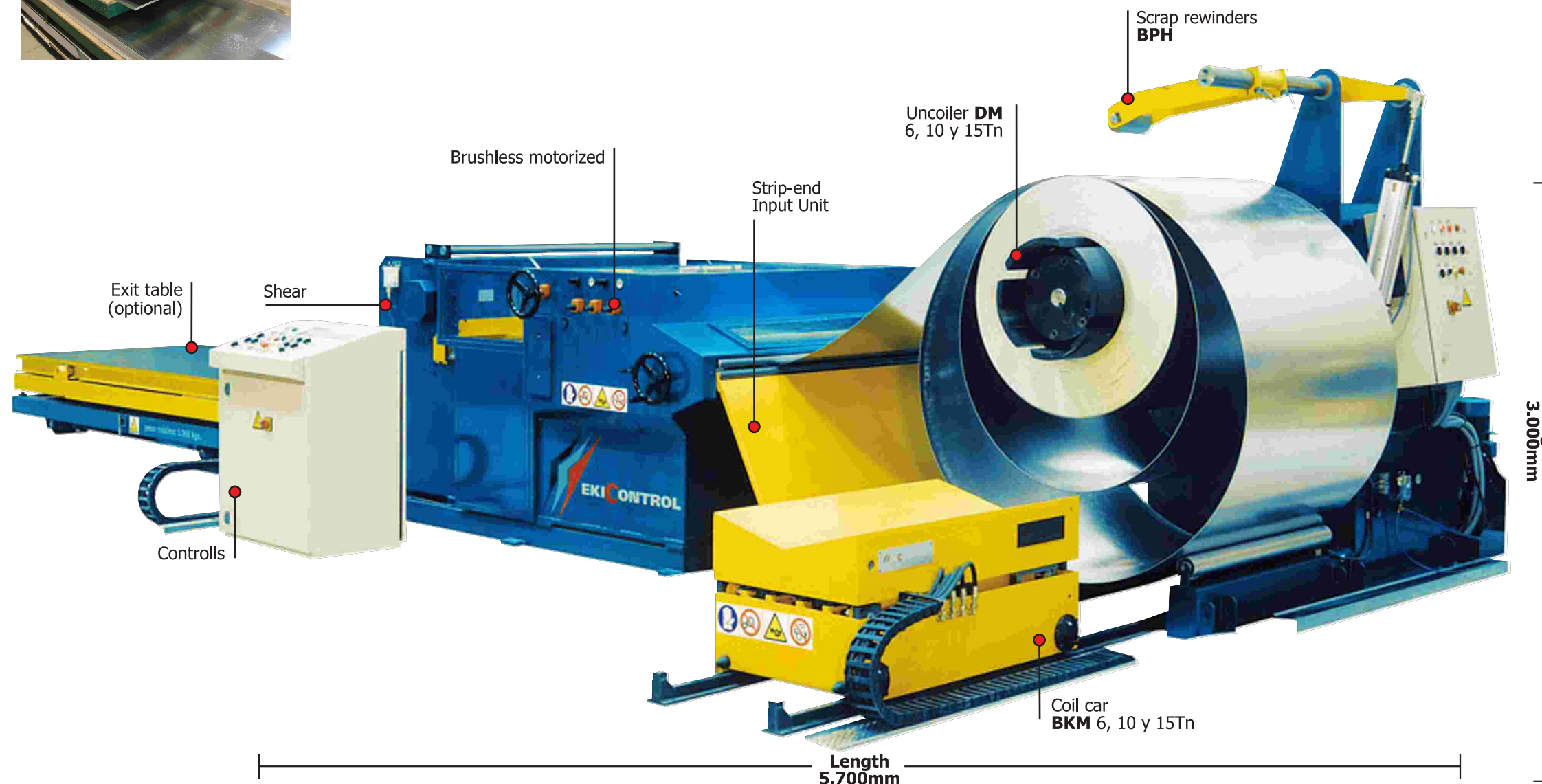
· Straight and Cutting Unit

Straightened

Steel frame with 2 rollers soldier shot and 5,7 or 9 (depending on model) straightening rolls, with height adjustment and manual steering wheel through digital visualization of the elevation. Straighten engine BRUSHLESS

Shearing unit

Guillotine shear mechanical clutch brake TYRE of direct attack. Suitable for cutting stainless steel with double gift cutting edge. Frame smooth, without gooseneck, comprehensive regulation of space between blades.
Pisador covered with PVC to protect the plate at the time of the court. centralised lubrication for guides and vital parts of the machine



Different cutting possibilities

