

TWINCUT15	Width	Thickness (mm)	Coil weight (Kg)	Ø Outside	Ø Inside	Mandrel	Nº Slittings Cuts	Cutting accuracy	Nº straightening rolls	Speed
Model 6DM15	1000 1250 1500	0,5 - 1,5	6000	1400	470-520	Hydraulic	3	+/- 0.5 mm	2 + 5	0-15 M/min
Model 10DM15	1000 1250 1500	0,5 - 1,5	10000	1600	470-520	Hydraulic	3	+/- 0.5 mm	2 + 5	0-15 M/min
Model 15DM15	1000 1250 1500	0,5 - 1,5	15000	1600	470-520	Hydraulic	3	+/- 0.5 mm	2 + 5	0-15 M/min
TWINCUT20	Width	Thickness (mm)	Coil weight (Kg)	Ø Outside	Ø Inside	Mandrel	Nº Slittings Cuts	Cutting accuracy	Nº straightening rolls	Speed
Model 6DM20	1000 1250 1500	0,5 - 2	6000	1400	470-520	Hydraulic	3	+/- 0.5 mm	2 + 7	0-20 M/min
Model 10DM20	1000 1250 1500	0,5 - 2	10000	1600	470-520	Hydraulic	3	+/- 0.5 mm	2 + 7	0-20 M/min
Model 15DM20	1000 1250 1500	0,5 - 2	15000	1600	470-520	Hydraulic	3	+/- 0.5 mm	2 + 7	0-20 M/min
TWINCUT30	Width	Thickness (mm)	Coil weight (Kg)	Ø Outside	Ø Inside	Mandrel	Nº Slittings Cuts	Cutting accuracy	Nº straightening rolls	Speed
Model 10DM30	1000 1250 1500	0,5 - 3	10000	1600	470-520	Hydraulic	3	+/- 0.5 mm	2 + 7 + 2	0-20 M/min
Model 15DM30	1000 1250 1500	0,5 - 3	15000	1600	470-520	Hydraulic	3	+/- 0.5 mm	2 + 7 + 2	0-20 M/min

Optional Equipment

Reference	Description
AFP	Plastic Film Aplication
PC7-9	Upper and lower knives unit (only for twincut15 & twincut20)
PC11	Upper and lower knives unit (only for twincut30)
BPHDM	Hydraulic pressure arm
REM	Scrap rewinders
MIN	Pneumatic STRIP-END INPUT UNIT
MIH	Hydraulic STRIP-END INPUT UNIT
CAM	Set of adjunctive Title jaws for 570-620 mm.

Notes

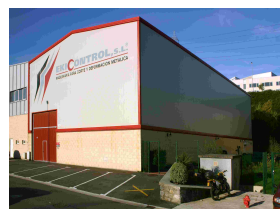
15  
20  
30

SLITTING  
CUT-TO-LENGTH

SERIES  
TWINCUT



# SERIES TWIN CUT 15-20-30

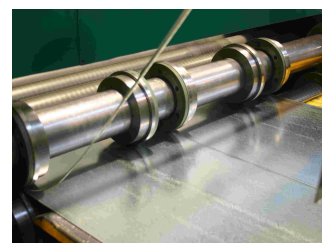


## SOMETHINGS APLICCATIONS

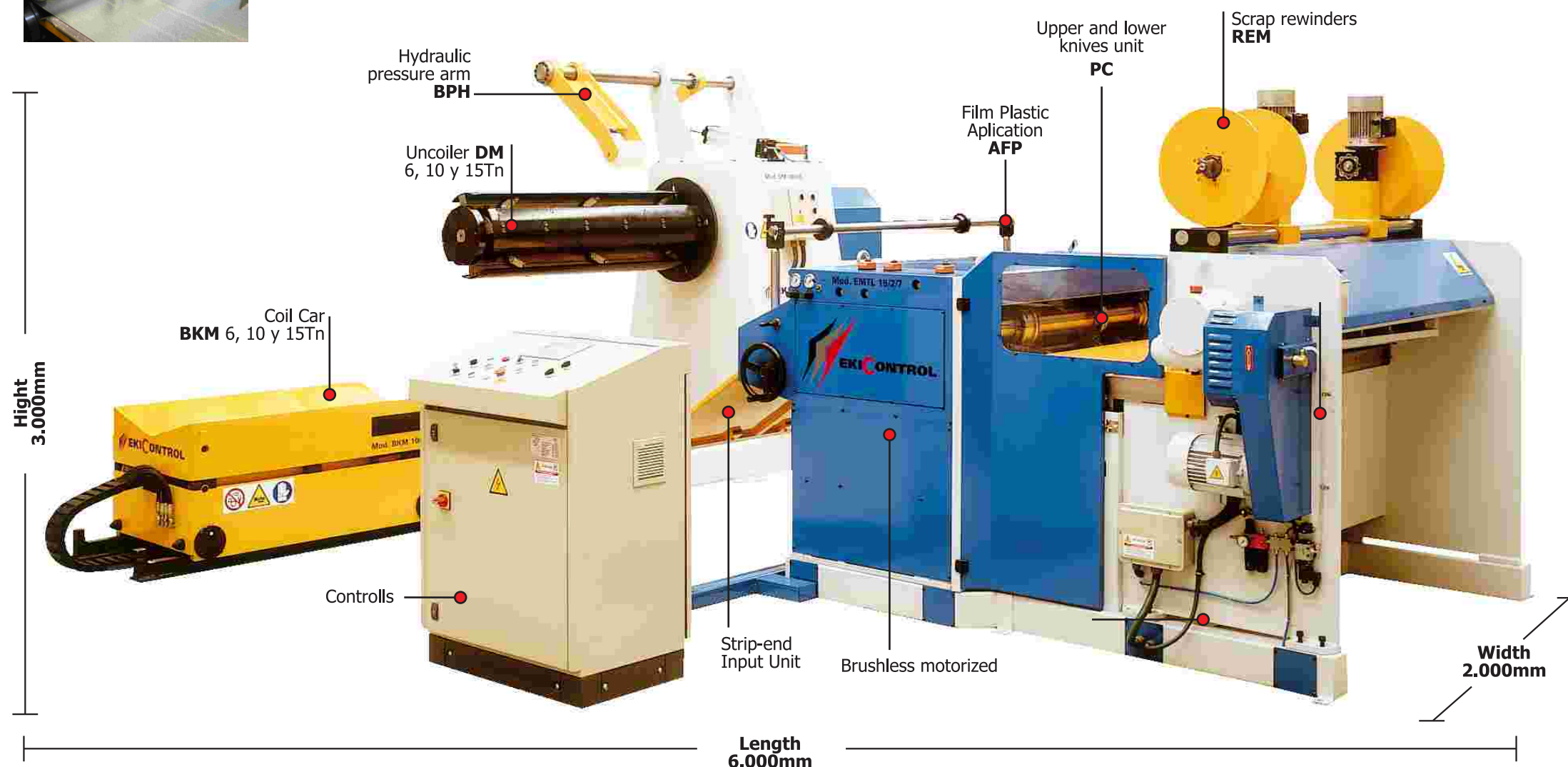
Metal closings  
Metalic doors and blinds  
Metalic prefabricators  
Tows, caravans  
Ducs, air channel  
Industrial refrigerators  
Cutting centers  
Lifts  
General sheets procesings



The TwinCut series are complete groups of machines for cutting metal and deformation from coils. Uncoil, straighten and cut the shape (slitting and cut-to-length) simultaneously with absolute efficiency, avoiding manipulation, unnecessary costs and wastage of material. These are lines of work that do not require large areas and are highly productive. Fully automated and programmable, with some adjustments necessarily manuals have a total reliability.



Slitting cut detail.



## LINE COMPOSITION

- **Coil car**  
For various tonnages  
Machine built in high-strength steel soldier on design, with elevation by hydraulic cylinders and displacement motorized.
- **Uncoiler**  
Built with welded steel frame on dimensioning of high strength, spindle cantilever, hydraulic expansion of the 4 tiles autocentrantes motorized rotation and controlled by variable speed, working loop.
- **Controls**  
Controls all the elements that make up the line. At the top are all buttons, selectors, the digital display and keyboard embedded electronic program
- **Strip-end Input Unit**  
Table threading pneumatic or hydraulic
- **Straight and Cutting Unit**  
**Straightened**  
Steel frame with 2 rollers soldier shot and 5,7 or 9 (depending on model) straightening rolls, with height adjustment and manual steering wheel through digital visualization of the elevation. Straighten engine BRUSHLESS  
**Slitting unit**  
Situating on the same frame that the straightening, contains 3 to 5 games fast adjustment blade with double-edged separator nitrile. Regulation of the penetration of the blades through the steering wheel and digital display.  
**Shearing unit**  
Guillotine shear mechanical clutch brake TYRE of direct attack. Suitable for cutting stainless steel with double gift cutting edge. Frame smooth, without gooseneck, comprehensive regulation of space between blades.  
Pisador covered with PVC to protect the plate at the time of the court. centralised lubrication for guides and vital parts of the machine

Different cutting possibilities  
Cut ; Cut and Marked ; Cut and Punching



We make special lines on demand, according to their needs with economic solutions and cost-effective, increasing productivity by reducing costs and avoiding waste. We are at your disposal to get involved in their project and make it happen